

Job #80683**Chris Potempa****XK120**

			LABOR	PARTS	TOTAL +/-
Motor	Block needs to be hot tanked. Check block for cracks. Clean all threads & install helicoils if necessary. Check line bore. Deck the block. Oil pump is worn, will need to find a good used one to replace it OR rechrome hard shaft		\$ 18,500.00	\$ 4,550.00	
	Sublet Labor	Machine shop, crankshaft, polisher, etc.	\$ 4,300.00		\$ 27,350.00
Cylinder Head	During inspection found: * Core is cracked on all water jacket holes on head gasket side on front cover area	Recommend new cylinder head core, would be less expensive than fixing/welding current head	\$ 7,775.00	\$ 5,146.68	\$ 12,921.68

Restoration work is very unique to each car making it difficult to give firm estimates. Once the process starts we always uncover issues not easily identifiable at first inspection. We pride ourselves in our restoration work & strive to meet all of your expectations. Because of this, we bill all jobs on a time & materials basis, regardless of any estimate or price range discussed prior to the job. When additional work is necessary, my authorization will be secured prior to that additional work. This estimate expires in 21 days. This shop is not responsible for loss/damage to vehicle or articles left in vehicle. An express mechanic's lien is hereby granted. I hereby authorize you to operate this vehicle for the purpose of testing and/or inspection. I acknowledge receipt of a copy of this estimate. ☐ Save Parts ☐ Do Not Save Parts